



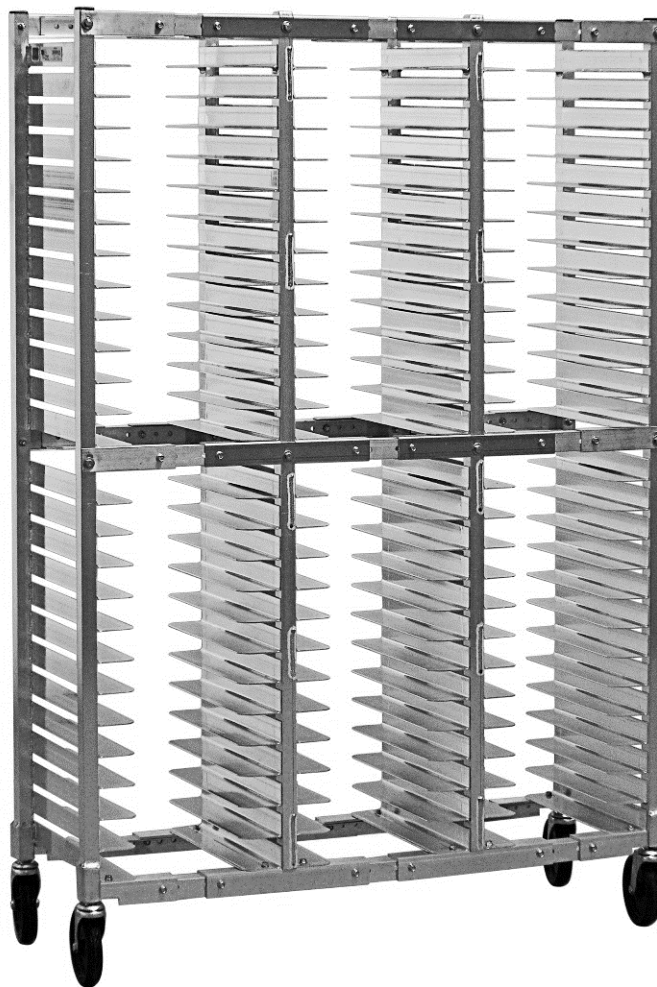
ASSEMBLY INSTRUCTIONS

PIZZA PAN RACK NS596A

MATERIALS:

- (2) Sides with runners on one side
- (2) Center uprights with runners on both sides
- (2) Bottom angle brackets – Left
- (2) Bottom angle brackets – Right
- (4) Bottom angle brackets – Center
- (6) Bottom angles – Inside
- (8) Channel brackets – Sides
- (8) Channel brackets – Center
- (12) Adjustable channels – Inside
- (48) ¼"-20 x ½" flange bolts
- (16) ¼" x 1-1/2" hex bolts
- (32) ¼" flat washers
- (64) ¼" lock nuts

Casters are installed in the factory



CHECK OUT OUR ASSEMBLY VIDEO!



TOOLS FOR ASSEMBLY:

- (1) 3/8" socket wrench
- (1) 3/8" wrench
– or (2) 3/8" wrenches
- (1) 9/16" socket wrench
- (1) 9/16" wrench
– or (2) 9/16" wrenches

- 1) Attach the left and right bottom angle brackets to each side of the bottom angle runner on both side panels. Use the ¼"-20 x ½" bolts and ¼" lock nuts.

Fully tighten.

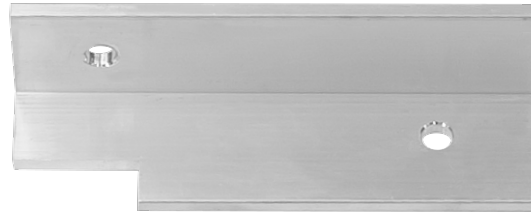
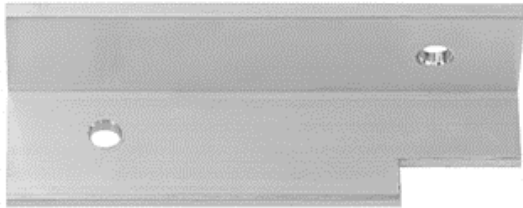
Note: the notch should be facing down, towards the caster. This allows the caster to swivel without being blocked.

- 2) Attach the center angle bracket to the bottom angle runners on each side of center uprights, using the ¼"-20 x ½" flange bolt and ¼" lock nuts. Fully tighten.
- 3) Attach the channel brackets to both sides of side uprights, notice there are holes in the center and top of each upright. Use a ¼"-20 x 1-1/2" hex bolt, a ¼" flat washer, and a ¼" lock nut for each bracket. Fully tighten.
- 4) Attach the center channel bracket to each side of the center uprights, notice there are holes in the center and top of each upright. Use a ¼"-20 x 1-1/2" hex bolt, a ¼" flat washer, and a ¼" lock nut for each bracket. Fully tighten.
- 5) Lay the uprights on a flat surface (or the floor) with the runners facing the inside of the rack, check the spacing between the sides and centers with the size of pizza pan or pans you'd like the rack to hold.
Note: Each upright section can only hold one size of pizza pan, a rack with three upright sections can accommodate three different size pizza pans. One per section.
- 6) Once your uprights are spaced, line the inside bottom angle "spacer" up with the holes on the bottom brackets. The uprights may need to be moved (a negligible amount) to make this happen. Attach these parts using the ¼"-20 x ½" flange bolts and ¼" lock nuts, hand tighten.
 - Repeat this step with all six pairs of angle brackets.
- 7) One piece of adjustable side channel is used for each set of channel brackets. Align the holes of the adjustable inside channel with the channel brackets. Attach these parts using the ¼"-20 x ½" flange bolts and ¼" lock nuts, hand tighten.
 - Repeat this step with all twelve pairs of channel brackets.
- 8) *Fully tighten all assembly bolts before using the rack.*

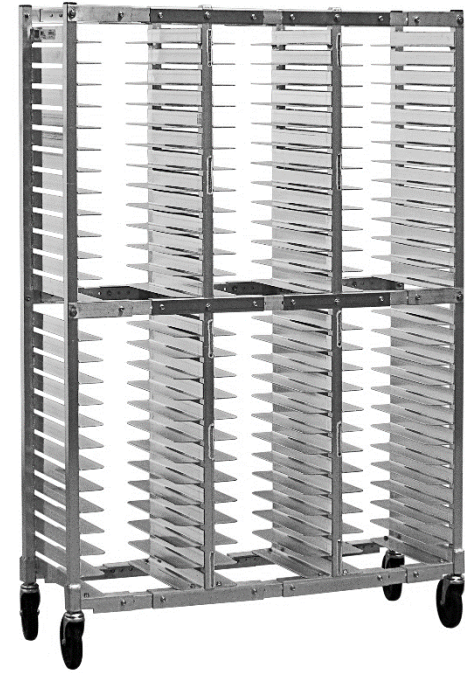


ASSEMBLY PARTS

PIZZA PAN RACK – NS596A



Brackets for sides – Notice there is a left side and a right side
The notch faces towards the caster – to prevent blocking the swivel

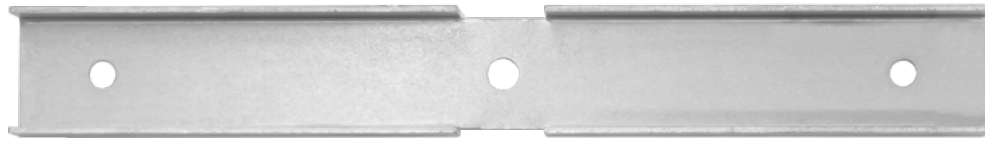
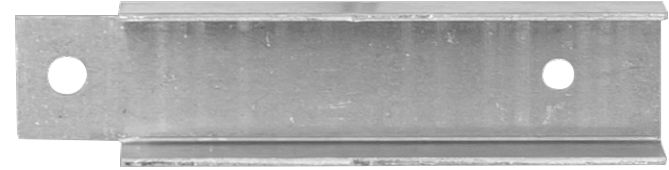


“Common” Bracket – for the center uprights
with runners on both sides



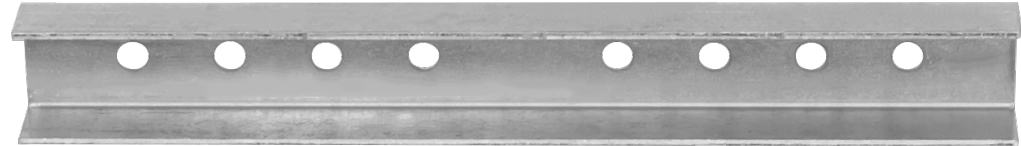
Inside “Spreader” Bar – Links the brackets
Allows the rack to be adjustable

Channel Bracket for sides – Universal



“Common” Channel Bracket – For center uprights with runners on both sides

**Inside “Spreader” Channel – Links the brackets
Allows the rack to be adjustable**



HARDWARE



➤ **1/4\"-20 x 1 1/2\" Hex Bolt**



1/4\" Flat Washer



1/4\" Lock Nut



1/4\"-20 x 1/2\" Flange Bolt