



## ASSEMBLY INSTRUCTIONS

### PIZZA PAN RACK NS603A

#### MATERIALS:

- (2) Sides with runners on one side
- (1) Center upright with runners on both sides
- (2) Bottom angle brackets – Left
- (2) Bottom angle brackets – Right
- (2) Bottom angle brackets – Center
- (4) Bottom angles – Inside
- (8) Channel brackets – Sides
- (4) Channel brackets – Center
- (8) Adjustable channels – Inside
- (32) ¼"-20 x ½" flange bolts
- (12) ¼" x 1-1/2" hex bolts
- (24) ¼" flat washers
- (44) ¼" lock nuts

➤ *Casters are installed in the factory*



#### TRY OUR ASSEMBLY VIDEO!



#### TOOLS FOR ASSEMBLY:

- (1) 3/8" socket wrench
- (1) 3/8" wrench
  - or (2) 3/8" wrenches
- (1) 9/16" socket wrench
- (1) 9/16" wrench
  - or (2) 9/16" wrenches

- 1) Attach the left and right bottom angle brackets to each side of the bottom angle runner on both side panels. Use the ¼"-20 x ½" bolts and ¼" lock nuts.

Fully tighten.

*Note: the notch should be facing down, towards the caster. This allows the caster to swivel without being blocked.*

- 2) Attach the bottom angle bracket to each side of the center upright using the ¼"-20 x ½" flange bolt and ¼" lock nuts. Fully tighten.

- 3) Attach the channel brackets to each side panel, notice there are holes in the center and top of both sides of each upright. Use a ¼"-20 x 1-1/2" hex bolt, a ¼" flat washer, and a ¼" lock nut for each bracket. Fully tighten.

- 4) Attach the center channel brackets to the center upright, notice there are holes in the center and top of each upright. Use a ¼"-20 x 1-1/2" hex bolt, a ¼" flat washer, and a ¼" lock nut for each bracket. Fully tighten.

- 5) Lay the uprights on a flat surface (or the floor) with the runners facing the inside of the rack, check the spacing between the sides and centers with the size of pizza pan or pans you'd like the rack to hold.

*Note: Each upright section can only hold one size of pizza pan, a rack with two upright sections can accommodate two different size pizza pans. One per section.*

- 6) Once your uprights are spaced, line the inside bottom angle "spacer" up with the holes on the bottom brackets, the sides may need to be moved (a negligible amount) to make this happen. Attach these parts using the ¼"-20 x ½" flange bolts and ¼" lock nuts, hand tighten.

- Repeat this step with all four pairs of angle brackets.

- 7) One piece of adjustable side channel is used for each set of channel brackets. Align the holes of the adjustable inside channel with the channel brackets. Attach these parts using the ¼"-20 x ½" flange bolts and ¼" lock nuts, hand tighten.

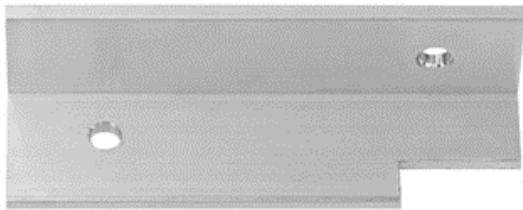
- Repeat this step with all eight pairs of channel brackets.

- 8) *Fully tighten all assembly bolts before using the rack.*



## ASSEMBLY PARTS

PIZZA PAN RACK – NS603A



Brackets for sides – Notice there is a left side and a right side  
*The notch faces towards the caster – to prevent blocking the swivel*

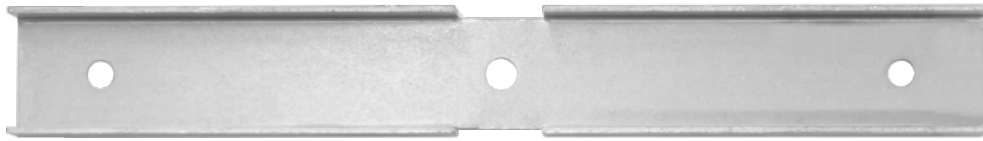
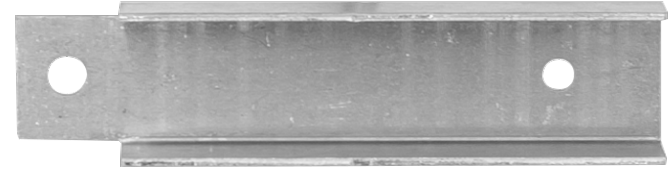


“Common” Bracket – for the center uprights  
with runners on both sides



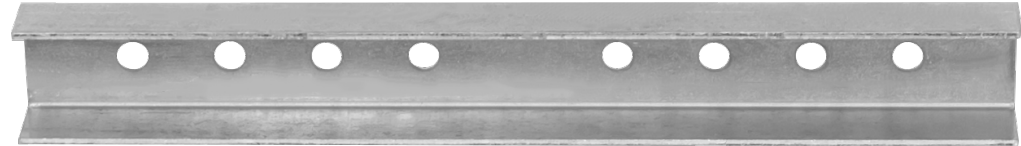
Inside “Spreader” Bar – Links the brackets  
Allows the rack to be adjustable

**Channel Bracket for sides – Universal**



**“Common” Channel Bracket – For center uprights with runners on both sides**

**Inside “Spreader” Channel – Links the brackets  
Allows the rack to be adjustable**



## **HARDWARE**



➤ **1/4\"-20 x 1 1/2\" Hex Bolt**



**1/4\" Flat Washer**



**1/4\" Lock Nut**



**1/4\"-20 x 1/2\" Flange Bolt**